## TECHNICAL & DIMENSIONAL DATA



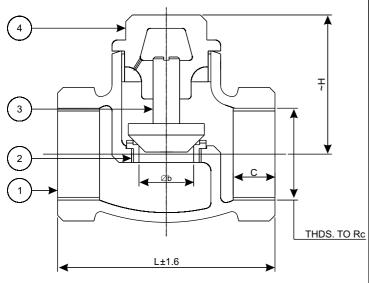
## **BRONZE HORIZONTAL LIFE CHECK VALVES**

### **SPECIFICATIONS**

SCREWED IN COVER, RENEWABLE SEAT & DISC, SCREWED FEMALE BSP TAPER THREADS TO BS21.OTHER FORMS OF THREADS CAN BE PROVIDED ON REQUEST.

### **CERTIFICATE**

ITEMS CAN BE SUPPLIED WITH CERTIFICATE OF MANUFACTURE AND TEST ON FORM III-C AS PER REGULATION 269 OF IBR.





			STANI	DARD MA	TERIAL CO	MBINATIO	N		
P.NO.	QTY.	DES	SCRIPTION		MATERIALS		SPECIFICATIONS		
1	1	ВОГ	PΥ		RONZE		IBR CLAUSE 282 (a) (iv) Gr. B		
2	1	ВОГ	Y SEAT RING		3% Cr. STEEL (HB 250 Min.)		ASTM A182 Gr. F6a or its Eq.		
3	1	DIS	С		3% Cr. STEEL (HB 300 Min.)		ASTM A182 Gr. F6a or its Eq.		
4	1	COV	ÆR		RONZE		IBR CLAUSE 282 (a) (iv) Gr.		
	•			DIMEN	SIONAL DA	ATA			
NPS		1/2	3/4	1	1 1/4	1 ½	2		
	L		83	95	111	133	150	178	
Н		55	55	59	65	82	93		
Øb		12	19	24	32	36.5	50		
С		12	13.5	17	18.5	22.5	23		
Rc		1/2	3/4	1	1 1/4	1 1/2	2		
Aprox. Wt. ৴									
ITEM CODE NOS			BM 033 D	BM 033 F	BM 033 G	BM 033 H	BM 033 I	BM 033 J	
END DETAILS						TEST PRESSURES			
			MAXIMUM WORKING PRESSURES		SHELL TEST	SEAT	TEST	CODE	
					(HYDROSTATIC)	(HYDROSTATIC)	(STEAM)	CODE	
THREADED AS PER BS 2 1			250 psig (17.24 bar) AT 435°F (225°C)		500 psig	500 psig	250 psig	INDIAN BOILER REGULATION	

NOTE: The above data is subject to change without notice due to our continuing product improvement program. (\*WEIGHT GIVEN IN KGS)

# TECHNICAL & DIMENSIONAL DATA



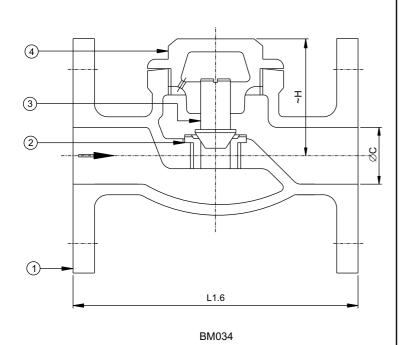
## **BRONZE HORIZONTAL LIFE CHECK VALVES**

#### **SPECIFICATIONS**

SCREWED IN COVER, RENEWABLE SEAT & DISC, FLANGED ENDS AS PER BS 10 TABLE H.

### **CERTIFICATE**

ITEMS CAN BE SUPPLIED WITH CERTIFICATE OF MANUFACTURE AND TEST ON FORM III-C AS PER REGULATION 269 OF IBR.





		STAND	ARD MATE	RIAL COMB	INATION		
P.NO.	QTY.	DESCRIPTION		MATERIALS		SPECIFICATIONS	
1	1	BODY		BRONZE		IBR CLAUSE 282 (a) (iv) Gr. B	
2	1	BODY SEAT RING		13% Cr. STEEL (HB 250 Min.)		ASTM A182 Gr. F6a or its Eq.	
3	1	DISC		13% Cr. STEEL (HB 300 Min.)		ASTM A182 Gr. F6a or its Eq.	
4	1	COVER		BRONZE		IBR CLAUSE 282 (a) (iv) Gr.	
	•		DIMENSI	ONAL DATA			
DN NPS		15 ½	20 3/4	25 1	32 1- 1/4	40 1 ½	50 2
L		101.5	101.5 114.5		139.5	153	178.5
Øc		12.7	20	25	32	40	50
Н		55	55 55		65	82	93
Apro	ox. Wt. ↓						
ITEM CODE NOS		BM 034 D	BM 034 F	BM 034 G	BM 034 H	BM 034 I	BM 034 J
			•	TEST PRESSURES			
END DETAILS		1	WORKING SURES	SHELL TEST	SEAT TEST		
			JUNES	(HYDROSTATIC)	(HYDROSTATIC)	(STEAM)	CODE
		250 psig (1 <sup>o</sup> 435°F (	7.24 bar) AT (225°C)	500 psig	500 psig	250 psig	INDIAN BOILER REGULATION