

VALVES FOR PLUMBING, HVAC AND FIRE FIGHTING













EXECUTE ILEADER VALVES LTD.

www.leadervalves.com

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Company Profile

LEADER VALVES LIMITED is a leading valve manufacturing company of India. We are a totally integrated valves manufacturing unit with our own Ferrous & Non Ferrous Foundries, Forging units and state of the art Machining and Testing facilities.

The company was set- up seven decades ago when India was on the threshold of industrial revolution and there were no good valve manufacturers in the country. It has over the years built up an excellent track record by following the policy of customer satisfaction.

We are an ISO-9001:2015 company since Jan 1996 certified by LRQA, India. The company is also licensed to use API Spec 6D (Certificate no 6D-0346), and API 600 (Certificate No. 600-0018) monograms.

Our Ferrous & Non-Ferrous foundries

are PED certified by M/s. LRQA India & AD 2000-Merkblatt WO certified by TUV India. The Foundries are also adjudged as "Well Known FOUNDRY" under Indian Boiler Regulation 4C(2) of Central Boiler Board, Govt. of India. We also have IRS works approval certificate for Ferrous and Non Ferrous Foundry for casting of marine valves in accordance with the relevant requirements of Part 2, Chapter 4 & Chapter 8 of "Rules & Regulations for the Construction & Classification of Steel Ships". Our valves are certified by "FCRI" for functional and structural integrity for Seismic

applications.

The Company is managed by an Efficient Board of Directors & well qualified professionals.

We are registered with all major clients in India and abroad. Leader is also the recipient of the "National award for Indigenisation" for the year 1996—1997 by the Ministry of Defence, India for our contribution in indigenous ship building activities for the Indian Navy.





CERTIFICATION









CERTIFICATION





API 600 & API 6D Monogram Certification







HIGHLIGHTS OF LEADER PRODUCTS

- We always maintain our shell thickness 10-15% extra than recommended in design standards.
- Raw material procurement is done from suppliers approved by prominent engineering consultants.
- We have in house casting, forging, machining, assembly, testing & calibration facilities, which enables us to have better control over our processes.
- We have 100% transparency in our system & any customer / nominated TPI can access our manufacturing facilities & processes during manufacturing.
- Our products can be tested anywhere in the world in NABL accredited labs.
- The Product moves from one process to the next only when existing requirements are met with.
- We have carried out life cycle tests/endurance tests for ball valves & butterfly valves.
- Our steel valves are manufactured as per fire safe design & we have carried out Fire Safe Testing to qualify the same.
- Our steel valves adhere to LT & Cryogenic requirements.
- Our steel valves have successfully passed Seismic Testing, Noise Testing, CV testing etc.
- Our valves are approved by FET per ISO 15848, API 624, TAT, ETT etc.
- Our plumbing valves are non-hazardous, health safe & environment friendly.



ELEADER LVE

BRASS BALL VAIVE



Item Code :GM 200 Size Range : 8mm to 100mm



PRINCIPAL FEATURES

- Screwed Female Ends to BS 21/ IS 554.
- · Full Bore, Two Piece Design.
- Quarter Turn, lever operated with Low torque & stipulated leverage.
- Provided with forged brass hard chrome plated ball.
- · Anti blow-out stem design feature.
- · Premium quality PTFE seating.
- · Nickel plated satin finish body.
- Extra strength of stem with high tensile brass.

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body & End Connector	Nickle-Plated Forged Brass	DIN EN 12165 CW 617N
Ball	Brass Chrome Plated	DIN EN 12165 CW 617N
Body Seat Ring & Packing	PTFE	Polymer
Stem	H.T. Brass	IS 6912 Gr. FHTB1
0 - Ring	Rubber	EPDM
Nut & Gland Nut	H.T. Brass, S.S	FHTB1/SS304
Lever	Aluminium Alloy (Powder Coated)	

Available with De-greasing for Oxygen Service on request.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	#

PRESSURE RATING: PN - 25

Test Pressure (Hydro	static)
Body	Seat
30 Bar Hyd.	22 Bar Hyd.

KADER LVE

GUN METAL / BRONZE BALL VALVE



Item Code: GM 132

Size Range: 15mm to 50mm

PRINCIPAL FEATURES

- Screwed Female Ends to BS 21/ NPT.
- · Full Bore, two Piece Design.
- Quarter turn, lever operated with Low torque.
- Provided with Forged Brass Hard Chrome Plated/ SS-304/ SS-316 Ball.
- · Anti blow-out stem design feature.
- Premium Quality PTFE seating.
- Extra strength of stem with high tensile brass.

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body & End Connector	Gun Metal	BSEN 1982 Gr. CC491K
Ball	Brass/GM	156912 Gr. FLB / CC491K
Seat	PTFE	Polymer
Stem	H.T. Brass	IS 6912 Gr. FHTB-1
0 - Ring	Rubber	EPDM
Nut	HT Brass / S.S	IS 6912 G.FHTB1/SS304
Lever	Aluminium Alloy (Powder Coated)	

Available with De-greasing for Oxygen Service on request.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	#

Test Pressure (Hydro	static)
Body	Seat
30 bar (Hyd)	22 bar (Hyd)

LEADER PRESSURE REDUCING VALVE



PRINCIPAL FEATURES

- Screwed Female Ends To BS: 21
- Spring Loaded Piston Type provided with high quality Nitrile Rubber "O"ring to have less maintenance cost.
- Provision for pressure gauge is provided.
- Designed to suite precise application requiring accurate pressure ratings (Pressure drop being less)
- Most ideal for Sensitive & a consistent fluid regulation
- No external source of energy required
- Very rugged type of construction leeds to low damages and self operating in nature.
- Can be install in 360 Deg. Rotational Axis.

Item Code : GM 123 / FLB 123

Size Range: 15mm to 80mm

STANDARD MATERIAL COMBINATION: FORGED BRASS

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Top Cover, Bottom Cover, Disc Holder	Forged Brass	I.S. 6912 Gr. FLB
Top Cover Plug	Brass	
Disc	Neoprene Rubber/ Nitrile	B.S. 2752
Stem, Spring Retainer	H.T. Brass	I.S. 6912 Gr. FLB
O-Ring	Viton / Nitrile	Shore Hardness 60
Spring	Carbon Steel	IBR: 94 Class 304
Cover Cap	PVC	IS 15225
Body Seat	PTEE	Polymer

GUN METAL

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	G.M	BSEN 1982 Gr.CC491K
Body Seal	PT.F.E.	Polymer
Top Cover Plug	P.V.C.	****
Top Cover, Bottom Cover	G.M./ Forged Brass	BSEN 1982 Gr.CC491K IS 6912 Gr. FLB
'o' ring, 'o' ring (Piston), 'o' ring (Stem)	Viton / Nitrile	Shore Hardness 60
Stem, Disc Holder	G.M. / HT Brass	BSEN 1928 Gr.CC491K B.S. 2874 Gr. CZ122
Disc	Neopren Rubber	B.S. 2752
Spring	Carbon Steel	IBR: 94 Class 304

SUITABLE FOR

Water	Oil	Air	Gases
1			
Test Pressu	ire (Hydr	ostatic)	
Max. Inlet F	ressure	Outlet Pres	sure Range
27 Bar		0.5 to 6 Bar (Max.)	

SUITABLE FOR

Water	Oil	Air	Gases
1			
Test Pressu	ıre (Hydi	ostatic)	
Max. Inlet P	ressure	Outlet Pres	sure Range
20 Ba	ır	0.5 to 6 Bar (Max.)	

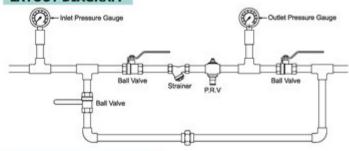
ELEADER LV

LEADER PRESSURE REDUCING VALVES

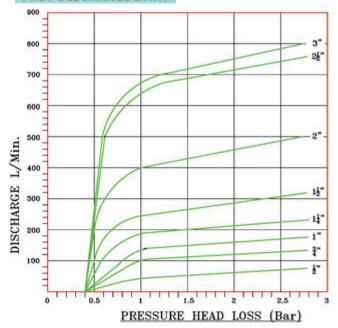
INSTALLATION INSTRUCTION

- 1. Install The P.R.V. as per the below layout diagram.
- 2. The P.R.V. should be installed (preferably in Horizontal pipe line.)
- 3. Before installing the valve, ensure that pipe line is thoroughly clean of all traces of dirt.
- Care should be taken that the end of the pipe does not press the stop member while installing the P.R.V. in the line. There should be small gap between end of the pipe & the stop member.
- 5. P.R.V. should not carry piping load.
- 6. Install the P.R.V. always with its arrow pointing towards the direction of flow.
- Adjust the pressure through adjusting screw with the help of screw driver {Clockwise to increase pressure at outlet, subsequently anticlockwise to reduce pressure at outlet port }

LAYOUT DIAGRAM



P.R.V DISCHARGE DATA



The chart shows the curve at 8 Bar inlet pressure and 3 Bar set pressure. Curves for other settings are similar, the curve shifts slightly to the left for the smaller differential & to the right for a greater differential.

LEADER P.R.V Can be installed in any position









DATA REQUIRED WHILE ORDERING

Inlet Pressure, Outlet Pressure, Media, Temperature of the media, End Connection & other facts surrounding the installation which are pertinent thereto.

ELEADER LVE

LEADER BRASS / GUN METAL DIAPHRAGM TYPE

PRESSURE
REDUCING VALVE
WITH IN BUILT
STRAINER

LEADER

Item Code: GM 255 / FLB 255

Size Range: 15mm to 80mm

STANDARD MATERIAL COMBINATION: FORGED BRASS (15mm To 25mm)

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	Forged Brass	DIN EN 12165 CN617N
Bonnet	Nylon	
Bottom Cover, Piston Cover, Cover seal, Side Caps	Plastic	
Diaphragm	Reinforced Canvas Rubber	
Strainer	S.S.Type 304 (with plastic ends)	with 0.3mm perforation
Piston Assembly	Plastic with SS 316	
Spring	S.S.304	
O-Ring,Piston Seal	Nitrile Rubber	
Seal	Plastic/Rubber	*****
Adjusting Screw, Adjusting Nut, Spacer	Brass	
Locking Plate, Nut	S.S.	Type 304

SUITABLE FOR

Water	Oil	Air	Gases
/			

Test Pressure (Hydr	Test Pressure (Hydrostatic) PN25			
Max. Inlet Pressure	Outlet Pressure Range			
25 Bar	1 to 6 Bar (Max.)			

PRINCIPAL FEATURES

- Diaphragm technology is better in high traffic, poor water conditions and high back pressure.
- Equilibrated Diaphragm seat ensures stable outlet pressure even with sudden and varying inlet pressure changes.
- Maximum Flow rate with Minimum Fluctuation in reduced pressure.
- Stainless steel spring is not in contact with the potable water, hence the spring remains corrosion & rust free.
- In-built strainer prevents dirt particles from reaching internals of the valve to avoid valve failures.
- Reinforced Canvas Rubber Diaphragm gives strength and longer life.
- Dirt accumulated in the strainer can be seen through transparent bottom cover and strainer can be cleaned without removing the valve from the pipeline.
- Internal moving parts are made of high quality plastic with SS316 insert for longer smoother life and also prevents water hammer.
- 'Cartridge' design internals entire working mechanism is in a cartridge which operates independent of the body. Thus servicing is without removing body from pipe work.
- Valve is provided with provision for inserting pressure gauge on both the sides, according to the installation.
- The outlet pressure can be adjusted by turning the adjustment nut.

GUN METAL (32mm To 80mm)

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	Gun Metal	BSEN 1982 CC491K
Bonnet	Nylon	
Bottom Cover, Piston Cover, Cover seal, Side Caps	Plastic	
Diaphragm	Reinforced Canvas Rubber	
Strainer	S.S.Type 304 (with plastic ends)	with 0.3mm perforation
Piston Assembly	Plastic with SS 316	
Spring	S.S.304	
O-Ring, Piston Seal	Nitrile Rubber	
Seal	Plastic/Rubber	
Adjusting Screw, Adjusting Nut, Spacer	Brass	
Locking Plate, Nut	S.S.	Type 304

SUTTABLE FOR

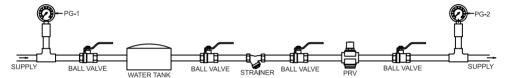
Water	Oil	Air	Gases
/			

Test Pressure (Hydrostatic) PN20		
Max. Inlet Pressure	Outlet Pressure Range	
20 Bar	1 to 6 Bar (Max.)	

INSTALLATION INSTRUCTION (DIAPHRAGM TYPE PRV)

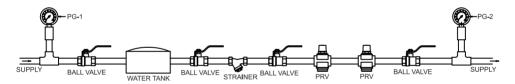
- 1. Flush the lines to remove all loose scale, dirt and other foreign particles (material) that can damage or clog (choke) the valve.
- 2. Before installing the valve be sure that the pipe ends are reemed and threads are cut to size.
- 3. This valve should be installed where it is accessible with sufficient clearance, service of adjustment.
- 4. Install the PRV with the arrow on the body pointer in direction of flow.
- This is not an off & on valve in case you want to close the line a ball valve should be installed before the PRV.
- 6. Leader PRV can be installed in any position. It is always recommended to install it in horizontal position for easy to clean.

INSTALLATION LAYOUT

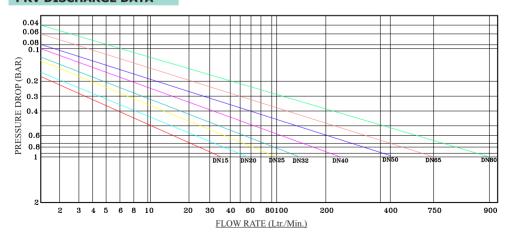


Series installation are recommended where very high supply pressure must be reduced to very low down stream pressure. It reduces the pressure in stages and eliminates whistling & noise.

SERIES INSTALLATION



PRV DISCHARGE DATA



The chart shows the curve at 10 Bar inlet pressure, 3 Bar set pressure & velocity taken of fluid 1-2 m/s. Curve for other settings are similar, the curve shifts slightly to the left for the smaller differential & to the right for a greater differential.

BRASS AIR RELEASE/ VENT VALVE



Item Code : GM 210 Size Range : 15mm to 25mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Cover, Cap, Set Screw	Forged Brass	IS 6912 Gr. FLB
Washer	Rubber	EPDM
Spring	Inconel	X - 750
Spring Holder, Hinge, Float	P.V.C.	*******
Rubber Disc	Nitrile Rubber	IS 9975 CL-B
Hinge Guide	Spring Steel	
0 - Ring	Neoprene Rubber	BS 2752: Gr. C70

PRINCIPAL FEATURES

- Screwed male end as per IS 554 / BS 21.
- Nickel plated forged brass body and cover.
- · Full bore.
- Sleek in design, ease of installation.
- Handy device used to release entrapped air in any piping system.
- Smooth inner valves reduce pressure loss.
- · Maintains system flow efficiency.
- · Ergonomic design.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN - 25

Test	Pressure
	Body
37.5	Bar (Hyd.)

LEADER LVL



FORGED BRASS GATE VALVE



Item Code : IS 026

Size Range: 15mm to 25mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Wedge, Bonnet	Forged Brass	IS 6912 GR. FLB
Stern	Forged Brass Rod	IS 6912 GR. FHTB1
Stem Nut, Gland, Gland Nut	Forged Brass	IS 6921 GR. FHTB1/ IS 6912 GR. FLB
Gland Packing	Hemp & Jute	IS 5414
Handwheel	C-I-/Steel (PVC Coated)	IS 210 FG200/Any Grade
Washer, Set Screw	Steel	Any Grade

PRINCIPAL FEATURES

- Design Std: IS:13114
- Screwed female parallel Threads To IS 554 / BS:21
- Screwed In bonnet inside Screw, Non-rising stem
- Solid Wedge.
- Provision for re-packing under pressure in the installed condition.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: 2 MPa

Test Pressure (Hydrostatic)		
Body	Seat	
3 Mpa (435 Psig)	2.2 Mpa (319 Psig)	



GUN METAL / BRONZE GATE VALVE



Item Code: IS 001, IS 007 Size Range: 8mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	Leaded Tin Bronze	IS 318 Gr. LTB2
Stem	High Tensile Brass	IS 6912 Gr. FHTB1
Bonnet, Wedge, Stuffing Box, Gland, Gland Nut	Leaded Tin Bronze/ Brass	IS 318 Gr.LTB2/ IS 6912 Gr. FLB
Gland Packing	Hemp & Jute	IS 5414
Hand Wheel	C.I. / Steel (PVC Coated)	IS 210 Fg200/ Any Grade
Washer, Set Screw	Carbon Steel	Any Grade

PRINCIPAL FEATURES

- · Design Std: IS:778
- Screwed female parallel Threads To IS 554/BS:21
- Screwed in bonnet, inside
 Screw Non-rising stem
- · Solid Wedge
- Provision for re-packing under pressure in the installed condition.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: CLASS - 1

Test Pressure (Hydros	tatic) Class-1
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	NAME OF TAXABLE PARTY.
	tatic) Class-2 Seat

H LEADER LVL



GUN METAL / BRONZE GATE VALVE



Item Code : IS 004, IS 010 Size Range : 15mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	Leaded Tin Bronze	IS 318 Gr.LTB2
Wedge, Bonnet, Stuffing Box, Gland, Gland Nut	Leaded Tin Bronze/ Brass	IS 318 Gr.LTB2/ IS:6912 Gr.FLB
Stem	High Tensile Brass	IS 6912 Gr. FHTB1
Packing	Hemp & Jute	IS 5414
Hand Wheel	C.I. / Steel (PVC Coated)	IS 210 Gr.FG200/ Any Grade
Washer, Set Screw	Steel	Any Grade

PRINCIPAL FEATURES

- Design Std.: IS:778
- Flanged ends as per IS 778
- Screwed In bonnet inside
 Screw Non-rising stem
- Solid wedge
- Provision for re-packing under pressure in the installed condition.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

Test Pressure (Hydros	tatic) Class-1
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	tatic) Class-2
Body	Seat
2.4 Mpa (348 psig)	1.6 Mpa (232 psig)



归 GUN METAL / **BRON7F** GLOBE VALVE



Item Code: IS 0013, IS 0017

Size Range: 8mm to 100mm

STANDARD MATERIAL COMBINATION:

Property of the Control of the Contr	
Leaded Tin Bronze	S 318 Gr. LTB2
Extruded Brass Rod	IS 6912 FHTB1
Hemp & Jute	S 5414
Leaded Tin Bronze/ Forged Brass	IS 318 Gr.LTB2/ IS 6912 FLB
C.I./M.S. Sheet	S 210 Gr. FG200 / Any Grade
Steel	Any Grade
	Extruded Brass Rod Hemp & Jute Leaded Tin Bronze/ Forged Brass C.I./M.S. Sheet

PRINCIPAL FEATURES

- · Design Std.: IS:778
- Screwed female parallel Threads To IS: 554/BS: 21
- Screwed In bonnet Rising stem
- Provision for re-packing under pressure in the installed condition.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	
			CLACC

DDESSLIDE DATING: CLASS - 1

PRESSURE RA	CLASS - 2
Test Pressure (Hydros	tatic) Class-1
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	tatic) Class-2
Body	Seat
2.4 Mpa (348 psig)	1.6 Mpa (232 psig)

ELEADER LVL



GUN METAL/ BRONZE GLOBE VAIVE

Item Code: IS 015, IS 019 Size Range: 15mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	Leaded Tin Bronze	IS 318 Gr.LTB2
Stem	Extruded Brass Rod/ Forged Brass	IS 6912 Gr. FHTB1
Packing	Hemp & Jute	IS 5414
Bonnet, Disc, Gland, Gland Nut, Check Nut	Leaded Tin Bronze/ forged Brass	IS 318 Gr.LTB2/ IS 6912 Gr. FLB
Hand Wheel	C.I./M.S. (SHEET)	IS 210 Gr. Fg200 / Any Grade
Washer, Set Screw	M.S.	Any Grade

PRINCIPAL FEATURES

- Design Std.: IS:778
- · Screwed In bonnet Rising stem
- Flanged end as per IS: 778
- Provision for re-packing under pressure in the installed condition.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

Test Pressure (Hydros	tatic) Class-1
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	tatic) Class-2
Donke	
Body	Seat
2.4 Mpa (348 psig)	Seat 1.6 Mpa (232 psig)



GUN METAL / BRONZE HORIZONTAL LIFT CHECK VALVE



Item Code : IS 021, IS 023

Size Range : 8mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS	
Body, Cover, Disc	Leaded Tin Bronze	IS 318 LTB2	

PRINCIPAL FEATURES

- Design Std.: IS:778
- Screwed in cover
- Screwed female parallel Threads To IS: 554 / BS: 21
- Disc is guided in body as well as in cover.
- Permits flow in one direction and closes automatically if the flow reverses.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: CLASS - 1

Test Pressure (Hydros	
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	tatic) Class-2
Body	Seat
2.4 Mpa (348 psig)	1.6 Mpa (232 psig)

LEADER LVL



GUN METAL / BRONZE HORIZONTAL LIFT CHECK VALVE



Item Code: IS 022, IS 024
Size Range: 15mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS	
Body, Cover, Disc	Leaded Tin Bronze	IS 318 LTB2	

PRINCIPAL FEATURES

- Design Std.: IS:778
- · Screwed In cover
- Flanged as per IS: 778
- Disc is guided in body as well as in cover.
- Permits flow in one direction and closes automatically if the flow reverses.

SUITABLE FOR

Water	Oil	Air	Gases
1			

Test Pressure (Hydros	tatic) Class-1
Body	Seat
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)
Test Pressure (Hydros	tatic) Class-2
	100000000000000000000000000000000000000
Body	Seat

ELEADER LV



GUN METAL / BRONZE
VERTICAL LIFT
CHECK VALVE



PRINCIPAL FEATURES

- · Design Std.: IS:778
- Single piece design
- Screwed female parallel threads To IS: 554 / BS: 21
- Permits flow in one direction and closes automatically if the flow reverses.
- Spring loaded design allow installation in both horizontal and vertical pipe line.

Item Code : IS 025 Size Range : 15mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc, Split Pin	G.M.	IS 318 LTB2
Nut, Washer	Extruded Brass	IS 319 (Half Hard)
Spring	Ph. Bronze	IS 7608

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: CLASS - 1

Test Pressure (Hydros	Pressure (Hydrostatic) Class-1	
Body	Seat	
1.5 Mpa (217.5 psig)	1.0 Mpa (145 psig)	

| LEADER LVL

GUN METAL /
BRONZE GATE VALVE



Item Code : GM 002 Size Range : 8mm to 100mm

PRINCIPAL FEATURES

- Design Std.: BS 5154
- Screwed In bonnet, inside screw Non rising stem,
- · Solid wedge
- Screwed female BSP parallel threads To Bs 21
- Provision for re-packing under pressure in the installed condition.

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	G.M.	BSEN 1982 Gr. CC 491K
Bonnet, Wedge	G.M./Brass	BSEN 1982 Gr. CC 491K/ IS 6912 Gr. FLB
Stem	HT Brass	BSEN 12165 CW 721 R
Stem Bush, Gland Follower, Gland Nut	Brass	BS 2874 / 2874 CZ 114
Packing	Hemp & Jute	IS 5414
Hand Wheel	M.S.	IS 2062
Washer, Set Screw	Carbon Steel	Any Grade

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN -16

Test Pressure (Hydro	ostatic)
Body	Seat
24 bar	17.6 bar

ELEADER LV

GUN METAL / BRONZE GLOBE VALVE



PRINCIPAL FEATURES

- Design Std.: BS 5154
- Screwed In bonnet, inside screw, rising stem
- Screwed female parallel threads To BS: 21
- Provision for re-packing under pressure in the installed condition.

Item Code: GM 008

Size Range: 8mm to 150mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc	G.M.	BSEN 1982 Gr. CC 491K
Stem	HT Brass	BSEN 12165 CW721R
Bonnet, Gland, Gland Nut, Stem Nut	G.M./Brass	EN 1982 Gr. CC491K/ DIN EN 12165 CW617N
Gland Packing	Hemp & Jute	IS 5414
Hand Wheel	Cl/ Steel	EN 1561 Gr. GJL200/IS 2062
Washer, Set Screw	Carbon Steel	Any Grade

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN -16

Test Pressure (Hydros	(Hydrostatic)	
Body	Seat	
24 bar	17.6 bar	

LEADER LVL

GUN METAL / BRONZE HORIZONTAL LIFT CHECK VALVE



PRINCIPAL FEATURES

- · Design Std.: BS 5154
- · Screwed in cover
- Screwed female BSP parallel threads To BS 21
- Disc is guided in body as well as in cover
- Permits flow in one direction and closes automatically if the flow reverses.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN -16

Test Pressure (Hydro	static)
Body	Seat
24 bar	17.6 bar

Item Code: GM 030

Size Range: 8mm to 150mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Cover, Disc	G.M. /Brass	BSEN 1982 Gr. CC491K/ IS 6912 Gr. FLB

GUN METAL / BRONZE SWING CHECK VALVE



Item Code: GM 045

Size Range: 15mm to 100mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc, Hinge, Cover	G.M.	EN 1982 Gr. CC491 K
Soft Seat, O-Ring	Rubber	BUNA-N
Nut, Washer	H.T. Brass	DIN EN 1265 CW 721R

PRINCIPAL FEATURES

- · Design Std.: BS 5154
- Screwed in cover, with O-Ring Sealing
- Screwed female BSP parallel Threads To BS 21
- Resilient soft rubber seat ensures zero leakage.
- Can be installed in both horizontal and vertical pipeline.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN -20

Test Pressure (Hydro	static)
Body	Seat
30 bar	22 bar

| LEADER LVL

GUN METAL / BRONZE VERTICAL CHECK VALVE



Item Code : GM 048

Size Range: 8mm to 150mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc	G.M.	Bs1982 CC491K
Nut, Washer	Brass	DIN EN 12165 721R
Spring	Phos. Bronze	DIN EN 12163 CW451K
0-Ring	Synthetic Rubber	
Split Pin	SS 304/Ph Bronze/Brass	

PRINCIPAL FEATURES

- Design Std.: BS 5154
- Single Piece
- Resilient Seat ensures zero leakage
- Screwed female BSP parallel threads To BS 21
- Permits flow in one direction and closes automatically in aligned way if the flow reverses.
- Spring loaded design allows installation in both horizontal and vertical pipeline.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN -16

Test Pressure (Hydrostatic)	
Body	Seat
24 bar	17.6 bar

HEADER LVL

BRASS BIB COCK



PRINCIPAL FEATURES

- · Crutch head polished body
- Inlet end heaving BSP parallel male threads
- Water resistant, leak proof & durable.

Item Code: GM 059

Size Range: 15mm to 25mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Bonnet, Head	Brass	BS 1400 GR. DC83
Nut, Disc Holder, Gland, Stem, Pin For Head	Brass Rod	BS 2874 CZ114
Disc	Vulcanised Synthetic or Natural Rubber	BS 3457
Gasket	Synthetic Rubber	BS 2751 BA70
Gland Packing	Asbestos	556 SF-990007

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN -10

Test Pressure (Hydrostatic)	
Body	Seat
16 bar (Hyd)	11 bar (Hyd)

LEADER LVL

GUN METAL / BRONZE FOOT VALVE



Item Code: GM 065

Size Range: 15mm to 150mm

PRINCIPAL FEATURES

- Inlet End having screwed female BSP parallel threads To BS 21
- Brass strainer having 1mm Dia. perforation
- Natural rubber seat ensures long life, leak proof service.
- Spring loaded design allows installation in both horizontal and vertical pipeline.

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc, Nipple, Bottom Cover	G.M.	BSEN 1982 CC491K
'O' Ring	Synthetic Rubber	IS 5192
Spring	PH. Bronze	IS 7608
Washer	Brass	
Nut	Extruded Brass	IS 319 (Half Hard)
Gasket	C.A.F.	BS 1832 - 91
Screen	Brass	1mm Hole DIA

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN - 6

Test Pressure (Hydro	estatic)
Body	Seat
9 bar	6.6 bar

GUN METAL / BRONZE FLOAT VALVE



Size Range: 15mm to 80mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Piston Cap, Piston, Ball Cap	Gun Metal	EN 1982 Gr. CC491K
Washer	Nitrile Rubber	BS: 2751 BA70
Split Pin	Ph. Bronze	BS 2873 PB 102
Lever	Brass Rod	DIN EN 12165 CW721R
Ball	HDPE	PEBW A 50 T 090 OF IS 7328

PRINCIPAL FEATURES

- · Rough body with plastic ball
- Screwed male inlet ends as per IS: 1703
- High flow rates at low head loss.
- · No jam single lever action.
- Also available with copper float on request.

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN -10

tatic)
Seat
11 bar (Hyd)

M LEADER LVL

BRONZE 'Y' TYPE STRAINER



PRINCIPAL FEATURES

- Screwed female ends as per BS: 21
- Stainless steel (SS 304) screen having 1mm dia perforation
- Large screening area makes the strainer efficient with low pressure drops

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN -20

Test Pressure (Hydrostatic)
Body
30 bar (Hyd.)

Item Code : GM 0230 Size Range : 15mm to 50mm

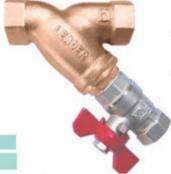
STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Cover	G.M.	BSEN 1982 Gr. CC491K
Screen	S.S.	Type 304 1mm Dia Perforation
Gasket	C.N.A.F.	********

BRONZE 'Y' TYPE STRAINER WITH ONLINE CLEANING

ARRANGEMENT

Item Code : GM 0230 A Size Range : 15mm to 50mm



STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Cover	G.M.	BSEN 1982 Gr. CC491K
Screen	S.S.	Type 304, 00.4mm Dia Perforation
Gasket	C.N.A.F.	********
Ball Valve	Nickle Plated Forged Brass	DIN 12165 CW617N

PRINCIPAL FEATURES

- Screwed female ends as per BS: 21
- Stainless steel (SS 304) filter Mesh having 0.4mm dia perforation (also available 0.8 & 1mm)
- Large screening area makes the strainer efficient with low pressure drops
- Ball valve provided at the drain plug flushes out dirt particles without removing the drain plug.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN-20

Test Pressure (Hydrostatic)
Body
30 bar (Hyd.)

LEADER LVL

BRONZE SPRING LOADED RELIEF VALVE



Item Code: BM 014, BM 016 Size Range: 15mm to 80mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc, Spring Disc, Spring Chamber, Locking Nut, Adjusting Screw	Bronze	ASTM B62
Stem	Brass Rod	BS 2874 CZ114
Spring	Carbon Steel	IBR Clause 307

PRINCIPAL FEATURES

- Spring loaded, open/closed discharge.
- It is used for incompressible fluids.
- # For Air Service Request For Metal To Rubber Seating.

SUITABLE FOR

Water	Oil	Air	Gases
1	1	#	

PRESSURE RATING:

Test Pressure	(Hydrostatic)
Body	Seat
300 Psig (20.7 bar)	150 Psig (10.35 bar)
Max. Sea	l Pressure
150 Psig	(10.35 bar)



CAST IRON BUTTERFLY VALVE PN-16/PN-20/PN-25 (WAFER TYPE)

Item Code: CI 091,CI 061, CI 095, CI 096 Size Range: 40mm to 400mm

PRINCIPAL FEATURES

- Design standard BS 5155/EN 593/ IS 13095/ADI 609 CAT. A.
- · Wafer type. lever operated/gear operated.
- Dynamic sealing of disc with rubber sleeve at low torque.
- Laminar flow regime due to contoured profile disc.
- S.G Iron/ CA15/ S.S./ Al. Br./ Bronze disc which is accurately guided between the two stems.
- · Antistatic feature also available.
- Two piece stem design which is precisely guided between the PTFE bush.
- Compatible to sandwich between flanges as per ASME B16.1 CL-125, ASA150, IS 6392, Table 17, IS 1538, BSEN 1092 PN-25, BS 10 Table D, E, F, H, PN-10, PN-16, PN-20.
 - Electric & Pneumatic actuated Butterfly Valves also available on request.
 - ISI Marked Butterfly Valve available in PN-16, Size 50mm to 300mm.

STANDARD MATERIAL COMBINATION:

DESCRIPTION		MATERIALS	SPECIFICATIONS	
Body	7	C.I.	IS 210 FG 200	
Disc		S.G. Iron/S.S.	IS 1865 SG 400/ 15/ ASTM A351 Gr. CF8/CF8M	
L-Key Bolt, N	ut	Carbon Steel		
Stem		S.S.	IS 6603 X12 Cr. 12	
Moulded Liner		Buna-N/EPDM	Shore Hardness 70°± 4	
Taper Pin		Hardened Steel		
'O' Ring, Packing		BUNA-N/EPDM	Shore Hardness 60°± 4	
Bushing		PTFE	PTFE	
Grub Screw, Grub Screw	Indexing Plate,	M.S.		
Handle	UP TO 5*	M.S. SHEET	IS 2062 Fabricated (Powder Coated)	
	6" TO 12"	M.I/C.S.	IS 2062	

SUITABLE FOR

*****	-	7-101	No. of Street
1		1	
RESSU	JRE RA	ATING:	PN - 16 PN - 20 PN - 25
Test Press	ure (Hydro	ostatic) PN -	16
Во	dy	S	eat
15	bar	11 bar	
Test Press	ure (Hydro	ostatic) PN -	20
Body		Seat	
24 bar		17.6 bar	
Test Press	ure (Hydro	static) PN -	25
Вс	idy	S	eat
37.5	bar	27.5	5 bar

Water Oil Air Gases

CAST IRON DUAL PLATE WAFER TYPE CHECK VALVE RETAINERLESS DESIGN



PRINCIPAL FEATURES

- Design standard API 594.
- Wafer type design, to take lesser space than the Reflux/Swing Check Valve.
- Being light in weight, has more rugged construction than the standard Swing Type Check Valve, which needs expensive foundation and special supports.
- Less wear and tear of seat surfaces due to O-Ring type body seating face.
- Retainer-less design with fully closed body & no leakage point/ puncture in body shell with high integrity & tamper-proof design & Internally supported pins.
- Low cracking pressure design (operable at low pressures).
- Independent spring design feature also available which gives less scrubbing of disc & Independents movement of discs.
- Water hammering effect is minimized in this design, since the closing of valve does not depend upon any back pressure or flow.
- Each plate being half of the size of the Swing Check Valve disc, provides straight flow path offering minimal resistance because of the spring's assistance as closing of the valve initiates as soon as flow velocity dips below the designated minimum velocity.
- End connections are designed to suit flanges drilled to ANSI B Class-125 / ASME B Class-150/IS: 6392.

Item Code : CI 085
Size Range : 40mm to 900mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS	
Body	Cast Iron	BSEN 1561 GJL-200	
Disc	13% Cr. Steel/DI	ASTM A217 Gr. Ca15/ ASTM A395	
Disc Holding Plate	Carbon Steel	ASTM A216 Gr. WCB	
Bush	Stainless Steel	ASTM A276 TYPE 304	
Spring, L-key Screw, bolt	S.S. 316		
Stopper Pin, Disc Holder Pin	S.S.	ASTM A276 TYPE 410	
Lifting Hook	C.S.	IS 2062	
Body Seat	Nitrile Rubber	IS 5192-1	

SUITABLE FOR

30 bar (Hyd.)

water	Oil	Air	Gases
1		1	
PRES	SURE RA	TING:	PN - 16 PN - 20
Test Pro	essure (Hydro	static) PN -	16
	Body	Si	eat
24 b	ar (Hyd.)	17.6 ba	ir (Hyd.)
Test Pre	essure (Hydro	static) PN -	20
	Body	S	eat

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

22 bar (Hyd.)

CAST IRON
WAFER TYPE
CHECK VALVES



PRINCIPAL FEATURES

- Single Disc
- Renewable resilient seat ensures Zero Leakage
- Suitable For Insertion between flanges as per BS-10 Table 'E'
- Wafer type design takes less space then Reflux / Swing Check Valve
- Less wear and tear
 of Seat surface due to
 O-ring type body seat facing

Item Code: CI 038, CI 038A

Size Range : 40mm to 300mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body	C.I.	BSE N1561 Gr. 200
Flap	C.I. / S.S.	BSE N1561 Gr. 200 / S.S.304 / CF8
Locking Pin/Hinge Pin	H.T. Brass	DIN EN 12165 CW721R
'O' Ring	EPDM	
Locking Plug	G.M.	BSEN 1982 CC491K
Eye Bolt	Carbon Steel	

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING:

Test Pressure (Hydr	rostatic) PN - 16
Body	Seat
24 bar (Hyd.)	17.6 bar (Hyd.)

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

LEADER LVL

CAST IRON 'Y' TYPE STRAINER (FLANGE END)



Item Code : CI 093 Size Range : 40mm to 300mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body/Cover/Drain Plug	C.I.	BSEN 1561 Gr. GJL200
Screen	S.S.	TYPE 304
Gasket	C.N.A.F.	IS 2712 Gr. C
Bolts	Carbon Steel	BS 4190

PRINCIPAL FEATURES

- Flanged ends to BS 10 Table 'E'.
- Stainless Steel (S.S 304) screen having 1mm dia. perforation
- Drain plug is provided to remove the accumulated foreign particles.
- Fine finish and smooth contours give streamline flow in the strainer.
- Large screening open area makes the strainer efficient with low pressure drops.

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING:

Test Pressure (Hydrostatic)
Body
18 kg/cm² (Hyd.)

KADER LV

CAST IRON AIR RELEASE

VALVE WITH DOUBLE BALL



PRINCIPAL FEATURES

- · Double Ball Type
- · Flanges as per BS-4504 (FF)
- Used to release entrapped air in any piping system.
- Maintains system flow efficiency.

Item Code: CI 026

Size Range: 25mm to 200mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Cover Plate	Steel	*******
Bolts And Nuts, Studs And Nuts	Carbon Steel	BS 916
Cover, Body, Cover	C.L.	BSEN 1561 Gr.200
Seat Ring, Packing Ring	Synthetic Rubber	IS 638 TYPE B
Ball	EPDM Coated Wooden Ball	
Nipple (Rubber Coated)	G.M./SS	BSEN 1982 CC491K/ ASTMA 182 Gr. F6a

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN - 16

Test Pressure (Hydro	static) PN - 10	
Body	Seat	
15 bar (Hyd.)	11 bar (Hyd.)	
Test Pressure (Hydro	ostatic) PN - 16	
Body	Seat	
24 bar (Hyd.)	17.6 bar (Hyd.)	

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

MEADER LV

CAST IRON FLOAT VALVE (EQUILIBRIUM)

Item Code: CI 052

Size Range: 40mm to 250mm

PRINCIPAL FEATURES

- Right angle pattern.
- Double beat type rubber seated float valve with copper float with lever arm.
- Has a relatively long actuating lever, providing for a long float travel to ensure a slow rate of valve closure & a reduction of Induced pressure rises within the main.
- Particularly suited for level control in gravity mains of short to moderate lengths.

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc Holder, Cover, Fulcrum Fork, Lever Guide	C.I.	IS 210 FG200
Seat Ring, Disc Nut, Adjusting Nut, Disc Retainer, Back Seat Bush, Thrust Link, Ball Cap, Plug	G.M.	BSEN EN 1982 GrCC491K
Rubber Disc	Rubber	65 3457 CL 6
Stern, Thrust Pin, Connecting Pin	Brass Rod	8.5.2872 or BS 2874 CZ114
Gasket	C.N.A.F	85 1832
Lever/Bolts	Carbon Steel	IS 2062 Gr.B
Ball	Copper	COPPER

SUITABLE FOR

Water	Oil	Air	Gases
1			

Test Pressure (Hydrostatic)	
Body	Seat
20.7 bar (Hyd.)	13.5 bar (Hyd.)



Item Code : CI 008, CI 043 Size Range : 50mm to 600mm

CAST IRON SLUICE (GATE) VALVE



PRINCIPAL FEATURES

- · Design Standard IS 14846.
- Bolted bonnet, inside screw, Non-rising stem.
- · Gun Metal rings, SS stem
- · Rigid and sturdy design.
- · Handwheel operated.
- Flange ends as per IS 1538 (FF)
- ISI marked Sluice valve available upto 300mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Wedge, Bonnet, Stuffing Box, Gland, Handwheel, Thrust Plate	C.I.	IS 210 Gr. FG200
Body Ring, Wedge Ring, Wedge Nut	G.M.	IS 318 Gr. LTB2
Bolts & Nuts, T-bolts & Nuts	Carbon Steel	IS 1363 Class 4 & 4.6
Gasket	Rubber	IS 638 TYPE B
Stem	S.S./Brass	IS 6603 Gr. 12 Cr. 12/ IS 6912 Gr. FHTB1
Packing	Hemp & Jute	IS 5414

SUITABLE FOR

Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN - 1.6

Test Pressure (Hydr	ostatic) PN - 1.0
Body	Seat
1.5 Mpa (Hyd.)	1.0 Mpa (Hyd.)
Test Pressure (Hydr	ostatic) PN - 1.6
Body	Seat
2.4 Mpa (Hyd.)	1.6 Mpa (Hyd.)

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

CAST IRON GATE VALVE

Item Code : CI 010/CI 058 Size Range : 50mm to 600mm



PRINCIPAL FEATURES

- Bolted Bonnet, Outside Screw, rising stem
- Face To Face as per IS 14846
- Gun Metal rings, SS stem
- Flanges as per IS 1538 (F.F)
- · Rigid and sturdy design.
- Handwheel operated.

STANDARD MATERIAL COMBINATION

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Bonnet, Wedge, Gland Flange, Hand Wheel	C.I.	IS 210 Gr. FG 200
Wedge Ring, Body Seat Ring	Leaded Tin Bronze/SS	IS 318 Gr. LTB2/ 13% Cr. Steel
Yoke Sleeve Retaining Nut, Yoke Sleeve/gland Follower, Back Seat Bushing	Leaded Tin Bronze	IS 318 Gr.LTB2
Stem	S.S.	ASTM A276 TYPE 410
Gland T-Head Bolts, Gland Nuts, Bolts & Nuts	Carbon Steel	IS 1363
Gland Packing	To Suit Service Condition	S
Gasket	C.N.A.F.	IS 2712 Gr.C

SUITABLE FOR

*Water	Oil	Air	Gases
1		1	

PRESSURE RATING: PN - 1.6

Test Pressure (Hydr	ostatic) PN - 1.0
Body	Seat
1.5 Mpa (Hyd.)	1.0 Mpa (Hyd.)
Test Pressure (Hydr	ostatic) PN - 1.6
Body	Seat
2.4 Mpa (Hyd.)	1.6 Mpa (Hyd.)

ELEADER LVE

CAST IRON GLOBE STOP VALVES

Item Code: CI 014

Size Range: 15mm to 350mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc (SDSL), Bonnet, Hand Wheel, Gland Flange	C.L.	BS EN1561 Gr. 200
Body Seat Ring, Stem, Stem Nut, Disc Ring, Gland Follower, Lock Screws	S.S.	ASTM A182 Gr. F6a / SS410
Stem, Gland Follower	S.S.	ASTM A276 TYPE 410
Gasket	C.N.A.F.	
Gland Packing	Flexible Graphite	
Yoke Bush, Indicator	G.M.	BS EN1982 Gr. CC491K
Locking Washer	S.S.	Type 304
Studs & Nuts/T-head Bolts & Nuts/Nut For Handwheel, Washer	Carbon Steel	BS 916 / IS 2062 Gr. A

PRINCIPAL FEATURES

- Design Std: BSEN 13789
- Straight patterns, OS & yoke type, rising stem
- . S.S Trim
- Flanged ends as per DIN 2533 PN16 (RF)
 - IBR certificate available upto Size: 200mm
- SDNR disc design can also be provided on request.

SUITABLE FOR

Water	Oil	Air	Gases	Steam
1		1		1

PRESSURE RATING: PN-16

Test Pressure (I	Hydrostatic)
Body	Seat
24 bar	16 bar

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

| LEADER LVL

CAST IRON REFLUX VALVES



Item Code: CI 021

Size Range: 50mm to 600mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Disc, Cover, Hinge	C.I.	IS 210 Gr. FG200
Seat Ring, Disc Ring, Side Plug	Leaded In Bronze	IS 318 LTB 2
Hinge Pin, Nut	H.T. Brass	IS 6912 FHTB 1
Gasket	Rubber	IS 638 TYPE B
Studs & Nuts	Carbon Steel	IS 1363
Washer	Leaded In Bronze/Brass	IS 318 LTB 2

PRINCIPAL FEATURES

- Design Std: IS 5312
- Renewable bronze seat rings
- Flanged Ends as per IS: 1538 PN 1.6(FF)
- · Rigid & sturdy design
- Swing Type disc, suitable for installation in both horizontal & vertical pipeline.
- Minimize head Loss
 - Rubber Seating can be provided on request

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING: PN-1.6

Test Pressure (I	Hydrostatic)
Body	Seat
2.4 Mpa (Hyd.)	1.6 Mpa (Hyd.)

CAST IRON HORIZONTAL LIFT CHECK VALVE



PRINCIPAL FEATURES

- Design Std: DIN EN 12334
- Bolted cover
- . S.S Trim
- Flanged ends as per DIN: EN 2533 PN-16 R.F.
- Suitable for only horizontal installation

 IBR Certificate available upto Size: 200mm

Item Code: CI 019

Size Range: 15mm to 300mm

STANDARD MATERIAL COMBINATION:

MATERIALS	SPECIFICATIONS
C.I.	IS 210 Gr. FG 200
F.S.S.	ASTM A182 Gr. F6a
C.N.A.F.	
Carbon Steel	
	C.I. F.S.S. C.N.A.F.

SUITABLE FOR

Water	Oil	Air	Gases	Steam
1				1

PRESSURE RATING: PN-16

Test Pressure (H	lydrostatic)
Body	Seat
24 bar	16 bar

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

LEADER LVL

BASKET TYPE (T-TYPE)
STRAINER



Item Code : BM 080 Size Range : 40mm to 300mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body/Cover	C.I.	IS 210 Gr. FG 200
Drain Plug	13% Cr. S.S.	ASTM A182 Gr. F6a
Strainer	MS/SS	Having 6mm DIA Perforations
Gasket	C.A.F.	BS 1832
Studs Bolts & Nuts	Carbon Steel	BS 916
Eye Bolts	Carbon Steel	

PRINCIPAL FEATURES

- Bolted Cover
- Flanged ends as per BS:10 Table. 'F' (FF)
- SS 304 screen
- Large dirt holding capacity, long cleaning cycle time
- Low pressure drop across the filer.
- Different basket shapes are available to meet pressure drop requirements
- Ease of cleaning or replacing the element.

SUITABLE FOR

Water	Oil	Air	Gases	Steam
1				1

PRESSURE RATING: PN -16

Test Pressure (Hydrostatic)	
Body	
26 bar	

NOTE: Valves Can be supplied in other MOC's on request, Cast Iron (IS 210 Gr. FG 260) Ductile Iron (ASTMA 395 Gr. 60-40-18 / 65-45-15 / GGG 40.30) & D2 (ASTMA 439 Gr. D2/ D2A/ D2B/ D2C)

OBLIQUE TYPE FIRE HYDRANT VALVE

PRINCIPAL FEATURES

- . Confirming to IS: 5290
- Inlet flanged, outlet: female instantaneous coupling with chain.

Item Code : GM 0114C

Size Range : 65mm

STANDARD MATERIAL COMBINATION:

DESCRIPTION SPECIF	FICATIONS	
Body, Bonnet, Disc, Instantaneousc Female Outlet	Gun Metal	IS 318 Gr.LTB2
Disc Facing	PTFE	
Stem, Disc Stem Nut, Gland, Gland Nut, Cap Bush, Plunger Puller	H.T. Brass	IS 320 Gr. HT2
Gasket Ring	Rubber	
Chain	M.S.	********
Handwheel	Cast Iron	IS:210 Gr. FG200

SUITABLE FOR

Water	Oil	Air	Gases
1			

PRESSURE RATING:

Test Pressure (Hydro	static)
Body	Seat
Tested at 23 kgt/cm²	Tested at 14 kgf/cm ²

Note:-

Fire Hydrant valve also available in stainless steel construction on request.

TEADER LVLSTEEL GATE VALVE



PRINCIPAL FEATURES

- Design Std.: API 600,
- · Bolted Bonnet, Rising Stem
- Flanged Ends
 As Per ASME B16.5
- · Fire Safe Design.

$\textbf{Item Code}: \texttt{CCS}\ \texttt{001}, \texttt{CCS}\ \texttt{002}, \texttt{CCS}\ \texttt{003}$

Size Range : 40mm to 1050mm, CL-150 40mm to 900mm, CL-300 40mm to 600mm, CL-600

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS / SPECIFICATIONS		
Body, Bonnet, Yoke	C.C.S. To ASTM A216 Gr. WCB		
Body Seat Ring, Disc Facing	13% Cr. Steel		
Wedge	C.A.S. To ASTM A217 Gr. CA15 (Up To Size 10") C.C.S. To ASTM A216 Gr. WCB+13% Cr. Deposit		
Gasket	Multilayerd Corrugated with S.S. 304 Graphoil Filler/Spiral Wounded SS 304 With Graphoil Filler		
Studs & Nuts, Gland Studs & Nuts	Alloy Steel To ASM A193 Gr. 87/ H.T. Steel To ASTM A194 Gr. 2H		
Back Seat Bush, Gland Follower, Stem	13% Cr. (ASTM A276 Type 410)		
Gland Packing	Flexible Graphite (Min. 5 Rings)		
Yoke Sleeve	AL Bronze To BSEN 1982 Gr. CC331G		
Handwheel	D.I. To ASTM A536 Gr. 80-55-06		

SUITABLE FOR

	Air	(Gases
	1		
	V	٠.	CLAS

PRESSURE RATING: CLASS - 300 CLASS - 600

Test Pressure	(Hydrosta	itic)	
Rating	CL-150	CL-300	CL-600
Body (Hyd.)	30 Bar	76 Bar	150 Bar
Seat (Hyd.)	22 Bar	55 Bar	110 Bar

MEADER LVESTEEL GLOBE VALVE



PRINCIPAL FEATURES

- · Design Std.: BS 1873
- · Bolted Bonnet, Rising Stem
- Flanged as per ASME B16.5

Item Code: CCS 004, CCS 005, CCS 006

Size Range : 40mm to 600mm CL-150, 40mm to 600mm CL-300 40mm to 350mm CL-600

STANDARD MATERIAL COMBINATION:

DESCRIPTION MA	ATERIALS	SPECIFICATIONS
Body, Bonnet, Gland Flange	C.C.S.	ASTM A 216 Gr.WCB
Body Seat Ring, Disc facing		ASTM A216 Gr.WCB + 13% Cr. Facing
Stem	S.S.	ASTM A276 Gr. 410
Gasket	Spiral Wound S.S(Type 304) With Graphoil Filler
Stud & Nuts	Alloy Steel&H.T.Steel	ASTM A 193 Gr. B7 & ASTM A 194 Gr. 2H
Gland Packing	Flexible Graphite	Flexible Graphite
Yoke Bush	Al. Bronze	BSEN 1982 Gr. CC333G
Handwheel	D.I.	ASTM A 536:82 Gr.80-55-06

SUITABLE FOR

Water	Oil	Air	Gases
1	1	1	1
DECCIII			NSS - 15 NSS - 30
	RE RAT		\SS - 60
Test Pressu Rating			CL-600
Test Pressu	re (Hydrost CL-150	atic)	(33 - 00

Note: Valves can be supplied in Stainless Steel & Low Alloy Steel on Request.

LEADER LVL

STEEL SWING CHECK VALVE

Item Code: CCS 007, CCS 008, CCS 009

Size Range : 40mm to 800mm - CL-150 40mm to 950mm - CL-300 40mm to 600mm - CL-600



PRINCIPAL FEATURES

- Design Std.: API 6D, BS:1868
- Bolted Cover
- Flanged end as per ASME B16.5
- Swing Type Disc, Suitable for installation in both Horizontal & Vertical Position.
- Minimize Read Loss
 Fire Safe Design

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS
Body, Cover, Hinge	C.C.S.	ASTM A216 Gr. WCB
Body Seat Ring, Disc Facing	13% Cr. Steel	ASTM A216 Gr. WCB+13% Cr. Deposit/ASTM A276 Type410
Hinge Pin (HB 200 Min.), Disc Nut, Washer, Side Plug, Locking Pin	S.S.	ASTM A276 Type 410
Gasket	S.S. Type 304 Sprial Wound Graphite Filled	-
Studs Bolts & Nuts	Alloy Steel/ H.T. Steel	ASTM A193 Gr. B7/ ASTM A194 Gr. 2H

Note: Valves can be supplied in Stainless Steel & Low Alloy Steel on Request.

SUITABLE FOR

Water	Oil	Air	Gases
1	1	1	
PRESSUR Test Pressur		-	ISS - 150 ISS - 300 ISS - 600
Rating	CL-150	CL-300	CL-600
Body (Hyd.)	30 Bar	76 Bar	150 Bar

LEADER LVL STEEL BALL VALVE



Item Code: CCS 016, CCS 0027, CCS030

Size Range: 15mm to 150mm

- Design Std.: API 6D, BSEN 17292
- Two Piece, Floating Ball Design
- · Anti-static, Blowout Proof Stem Design

PRINCIPAL FEATURES

- Fire Safe
- · Lever/Gear Operated
- Flanged end as per ASME B16.5

STANDARD MATERIAL COMBINATION:

DESCRIPTION	MATERIALS	SPECIFICATIONS	
Body, Body Connecto	C.C.S. C.S.S	ASTM A216:04 Gr. WCB ASTM A351 Gr. CF8 / CF8M	
Ball	S.S.	ASTM A 351:06 Gr.CF8	
Seat	Virgin Unfiller	Virgin Unfilled oil Free PTFE	
Stem Seal	Graphoil	Graphoil	
Gland, Stem, Anttistat Balls, Stopper Pin	ic S.S.	ASTM A 276:06 Type 410	
Lever (Zn. Plated)	Carbon Steel	With Plastic Sleeve	
Studs Bolts & Nuts	Alloy Steel & H.T. Steel	ASTM A193:06 Gr.B7 & ASTM A194:06 Gr. 2H	
Gasket	Spirol Wound	Spirol Wound S.S.304With Graphoil Filler	
Spring	S.S.	BS 2056:53 EN 58A	

SUITABLE FOR

Water	Oil	Air	Gases
1	1	1	1

PRESSURE RATING: CLASS - 300

Test Pressure	(Hydrosta	rtic)	
Rating	CL-150	CL-300	CL-600
Body (Hyd.)	30 Bar	76 Bar	150 Bar
Seat (Hyd.)	22 Bar	55 Bar	76 Bar

KADER LV

STEEL BALL VALVE

Item Code: WCB 0012, CCS012 CF8M012

Size Range: 15mm to 50mm

PRINCIPAL FEATURES

- Design Std.: BSEN 17292
- Three Piece Design
- · Antistatic & Blowout Proof Stem Design
- · Fire Safe
- · Lever Operated
- · Screwed female Taper Threads To BS: 21

STANDARD MATERIAL COMBINATION:

DESCRIPTION MAT	ERIALS	SPECIFICATIONS
Body, Pipe Connector	C.C.S. C.S.S.	ASTM A216 Gr. WC8 ASTM A351 Gr. Cf8 / CF8M
Body Seal, Stem Seal, Gland Sea	I PTFE	PTFE
Ball	C.S.S./ S.S.	ASTM A351 Gr. Cf8 ASTM A276 Type 304/
Seat	Virgin Unfilled	Oil Free PTFE
Gland, Stern Nut, Lever Nut, Stern	S.S.	ASTM A276 Type 304
Belleville Washer (Blackened)	Spring Steel	BS 970 EN 42J
Lever (Zinc Plated)	Carbon Steel With Plastic Sleeve	
Locking Washer, Spring	S.S.	Type 304
Bolts, Nuts	H.T. Steel	IS 1367 CL 10.9
Antistatic Ball	S.S.	S.S. 304
Stopper Plate (Zn Plated)	Carbon Steel	IS 2062

SUITABLE FOR

Water	Oil	Air	Gases
1	1	1	1

Test Pressure (Hydrostatic)	
Body	Seat
178 Bar (Hyd.)	76 Bar (Hyd.)

MANUFACTURING FACILITIES

















MANUFACTURING FACILITIES

















OUR CUSTOMERS























































































































































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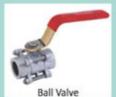
Globe Valve



Check Valve



Ball Valve



Boiler Mountings



Globe Steam Stop Valve



Single Post Hi-Lift Safety Valve



Accessible Feed Check Valve



Sleeve Packed Water Level Gauge



Parallel Slide Blow Off Valve



Fusible Plugs



Pilot Operated Pressure Reducing Valve



Thermo Dynamic Steam Trap



Vertical Inverted Bucket Steam Trap



Relief Valve



Horizontal Lift Check Valve



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